

TEST REPORT

Test Report #	19H-005962	Date of Report Issue:	August 28, 2019
Date of Sample Received:	August 8, 2019	Pages:	Page 1 of 15

CLIENT INFORMATION:

Company: BIC Graphic
 Recipient: 14421 Myerlake Circle
 Clearwater
 Florida
 33760
 United States (USA)



SAMPLE INFORMATION:

Description:	Koozie [®] Triple Vacuum Tumbler - 11oz.		
Assortment:	-	Test Request Form No.:	3294_HK
Item No.:	46173C	Country of Origin:	China
Shipment Order No.:	PO 7085091	Labeled Age Grade:	-
Country of Distribution:	United States, Canada	Recommended Age Grade:	-
Quantity Submitted:	4 pcs per style	Tested Age Grade:	-
Testing Period:	08/19/2019 – 08/26/2019		

OVERALL RESULT:



Refer to page 2 for test result summary and appropriate notes.

QIMA Testing (HK) Limited



Loska Yeung Lok Ka
 Assistant Manager, Chemical Laboratory

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YOUR EYES IN THE SUPPLY CHAIN

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Metal / Plastic / Textile
PASS	Client's Requirement, Bisphenol A [#]
PASS	FDA 21 CFR 177.1520, Polypropylene Copolymers
PASS	FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers
PASS	FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Butadiene/Styrene Copolymers
PASS	Canadian Toys Regulations SOR/2011-17 as Amended, Item 23 – Total Lead and Mercury in Paints and Surface Coatings
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

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DETAILED RESULTS:**CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	8a	9a	11a	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	90
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 10 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
8a	Green coating	Sage Stainless steel tumbler exterior wall (green style)
9a	Blue coating	Blue Stainless steel tumbler exterior wall (blue style)
11a	Pink coating	Coral Stainless steel tumbler exterior wall (pink style)

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DETAILED RESULTS:**California Proposition 65, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	8a	9a	11a	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	90
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 10 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
8a	Green coating	Sage Stainless steel tumbler exterior wall (green style)
9a	Blue coating	Blue Stainless steel tumbler exterior wall (blue style)
11a	Pink coating	Coral Stainless steel tumbler exterior wall (pink style)

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DETAILED RESULTS:**California Proposition 65, Total Lead in Metal / Plastic / Textile**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	5	6	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7	8b	9b	11b	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	---	100
Conclusion	PASS	PASS	PASS	PASS	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 10 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

Specimen No. 9b (Blue Stainless steel tumbler exterior wall (blue style)) is same material as Specimen No. 8b.

Specimen No. 11b (Coral Stainless steel tumbler exterior wall (pink style)) is same material as Specimen No. 8b.

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Transparent plastic (AS)	Clear AS plastic lid (all styles)
2	Green plastic (ABS)	Sage ABS plastic slider (green style)
3	Blue plastic (ABS)	Blue ABS plastic slider (blue style)
5	Pink plastic (ABS)	Coral ABS plastic slider (pink style)
6	Gray plastic (PP-co)	Gray PP copolymer plastic trim on tumbler (all styles)
7	Silvery metal	Silver Stainless steel tumbler inner wall (all styles)
8b	Dull silvery metal	Sage Stainless steel tumbler exterior wall (green style)
9b	Dull silvery metal	Blue Stainless steel tumbler exterior wall (blue style)
11b	Dull silvery metal	Coral Stainless steel tumbler exterior wall (pink style)

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DETAILED RESULTS:**Client's Requirement, Bisphenol A**

Test Method: In-House Method[#]
 Analytical Method: Liquid Chromatography with Fluorescence Detection

Specimen No.		1	6	---	---	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	ND	---	---	ND
Conclusion		PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not Detected (Reporting Limit = 1 ppm)

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Transparent plastic (AS)	Clear AS plastic lid (all styles)
6	Gray plastic (PP-co)	Gray PP copolymer plastic trim on tumbler (all styles)

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DETAILED RESULTS:**FDA 21 CFR 177.1520, Polypropylene Copolymers**

Test Method: FDA 21 CFR 177.1520

Specimen No.			6	---		
Test Item	Temp.	Duration	Result	Result	RL	Limit
n-Hexane extractive (%)	50°C	2 hours	1.1	---	0.4	5.5
Xylene extractive (%)	Reflux	2 hours or until total dissolved	2.0	---	1.0	30
Conclusion			PASS	---		

Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

By client's request, density is not conducted in FDA 21 CFR 177.1520 PP-co.

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
6	Gray plastic (PP-co)	Gray PP copolymer plastic trim on tumbler (all styles)

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DETAILED RESULTS:**FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers**

Test Method: FDA 21 CFR 180.22 and 181.32
 Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			1	RL	Limit
Test Simulant	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Transparent plastic (AS)	Clear AS plastic lid (all styles)

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DETAILED RESULTS:**FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Butadiene/Styrene Copolymers**

Test Method: FDA 21 CFR 180.22 and 181.32

Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			2	RL	Limit
Test Simulant	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			3	RL	Limit
Test Simulant	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

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DETAILED RESULTS:**FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Butadiene/Styrene Copolymers**

Test Method: FDA 21 CFR 180.22 and 181.32
 Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			5	RL	Limit
Test Simulant	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
2	Green plastic (ABS)	Sage ABS plastic slider (green style)
3	Blue plastic (ABS)	Blue ABS plastic slider (blue style)
5	Pink plastic (ABS)	Coral ABS plastic slider (pink style)

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DETAILED RESULTS:**Canadian Toys Regulations SOR/2011-17 as Amended, Item 23 –
Total Lead and Mercury in Paints and Surface Coatings**

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	8a	9a	11a	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	90
Total Mercury (Hg)	ND	ND	ND	---	---	10
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 10 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
8a	Green coating	Sage Stainless steel tumbler exterior wall (green style)
9a	Blue coating	Blue Stainless steel tumbler exterior wall (blue style)
11a	Pink coating	Coral Stainless steel tumbler exterior wall (pink style)

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DETAILED RESULTS:**Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content**

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	5	6	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7	8a	8b	9a	9b	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	11a	11b	---	---	---	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	---	---	---	90
Conclusion	PASS	PASS	---	---	---	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

Specimen No. 9b (Blue Stainless steel tumbler exterior wall (blue style)) is same material as Specimen No. 8b.

Specimen No. 11b (Coral Stainless steel tumbler exterior wall (pink style)) is same material as Specimen No. 8b.

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Transparent plastic (AS)	Clear AS plastic lid (all styles)
2	Green plastic (ABS)	Sage ABS plastic slider (green style)
3	Blue plastic (ABS)	Blue ABS plastic slider (blue style)
5	Pink plastic (ABS)	Coral ABS plastic slider (pink style)
6	Gray plastic (PP-co)	Gray PP copolymer plastic trim on tumbler (all styles)
7	Silvery metal	Silver Stainless steel tumbler inner wall (all styles)
8a	Green coating	Sage Stainless steel tumbler exterior wall (green style)
8b	Dull silvery metal	Sage Stainless steel tumbler exterior wall (green style)
9a	Blue coating	Blue Stainless steel tumbler exterior wall (blue style)
9b	Dull silvery metal	Blue Stainless steel tumbler exterior wall (blue style)
11a	Pink coating	Coral Stainless steel tumbler exterior wall (pink style)
11b	Dull silvery metal	Coral Stainless steel tumbler exterior wall (pink style)

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SAMPLE PHOTO:



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