

TEST REPORT

Test Report # 22H-007111 Date of Report Issue: November 8, 2022
Date of Sample Received: October 13, 2022 Pages: Page 1 of 19

CLIENT INFORMATION:

Company: Imagen Brands
Recipient: Carissa Roepke



SAMPLE INFORMATION:

Description: 24ORBTMB 24 oz Orbit Tumbler
Assortment: - Test Request Form No: IB0199
Item No.: 24ORBTMB Country of Origin: China
Shipment Order No.: DP39857 for Aqua, Hunter Green, DP44222 for Clear, DP44807 for Red, DP41143 for Smoke Labeled Age Grade: -
Country of Distribution: Canada, United States Recommended Age Grade: -
Quantity Submitted: 4 pcs per style Tested Age Grade: -
Testing Period: 10/31/2022 – 11/08/2022

OVERALL RESULT:

 **PASS**

Refer to page 2 for test result summary and appropriate notes.

QIMA Testing (HK) Limited



Loska Yeung Lok Ka
Assistant Manager, Chemical Laboratory

QIMA Testing (HK) Limited



Timmy So Tsz Him
Assistant Manager, Physical Laboratory

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)
PASS	Client’s Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)
PASS	Client’s Requirement, Bisphenol A [#]
PASS	FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content
PASS	Canadian Phthalates Regulations SOR/2016-188, Phthalates (DBP, BBP, DEHP, DnOP, DINP, DIDP) in Mouthable Vinyl Materials
PASS	19 CFR 134.11, Country of Origin [#]
PASS	Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin [#]

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DETAILED RESULTS:

CPSIA Section 101, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % w/w (Percent by weight)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	---	---	---	Limit (mg/kg)	
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	---	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	---	---	---	1000
Conclusion		PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % w/w (Percent by weight)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl Butyl Phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-Ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl Phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-N-Hexyl Phthalate (DHEXP / Dnhp)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl Phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl Phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-N-Pentyl Phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per Kilogram) = ppm (Parts per Million) = 0.0001 % w/w (Percent by Weight)

LT = Less Than

ND = Not Detected (Reporting Limit = 300 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl Phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl Butyl Phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-Ethylhexyl) Phthalate (DEHP)	117-81-7	ND	---	---	1000
Diisononyl Phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Di-N-Hexyl Phthalate (DHEXP / Dnhp)	84-75-3	ND	---	---	1000
Dicyclohexyl Phthalate (DCHP)	84-61-7	ND	---	---	1000
Diisobutyl Phthalate (DIBP)	84-69-5	ND	---	---	1000
Di-N-Pentyl Phthalate (DPENP)	131-18-0	ND	---	---	1000
Conclusion	PASS	---	---	---	

Note:

mg/kg (Milligrams per Kilogram) = ppm (Parts per Million) = 0.0001 % w/w (Percent by Weight)

LT = Less Than

ND = Not Detected (Reporting Limit = 300 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Client's Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % w/w (Percent by weight)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

Client's Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	---	---	---	Limit (mg/kg)	
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	---	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	---	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	---	1000
Conclusion		PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % w/w (Percent by weight)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

Client's Requirement, Bisphenol A

Test Method: In-House Method[#]
 Analytical Method: Liquid Chromatography with Fluorescence Detection,
 Liquid Chromatography-Mass Spectrometer (LC-MS)

Specimen No.		1	3	4	5	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	ND
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		6	---	---	---	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	---	---	---	ND
Conclusion		PASS	---	---	---	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not Detected (Reporting Limit = 1 ppm)

DETAILED RESULTS:

FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Test Method: FDA 21 CFR 180.22 and 181.32
 Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			1		
Test Simulant	Test Condition		Result	RL	Limit
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			3		
Test Simulant	Test Condition		Result	RL	Limit
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			4		
Test Simulant	Test Condition		Result	RL	Limit
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

Temp. = Temperature
 °F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

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DETAILED RESULTS:

FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Test Method: FDA 21 CFR 180.22 and 181.32
 Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			5		
Test Simulant	Test Condition		Result	RL	Limit
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			6		
Test Simulant	Test Condition		Result	RL	Limit
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

Temp. = Temperature
 °F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

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DETAILED RESULTS:

Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

Canadian Phthalates Regulations SOR/2016-188, Phthalates (DBP, BBP, DEHP, DnOP, DINP, DIDP) in Mouthable Vinyl Materials

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Vinyl material foreseeable be placed in the mouth

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 300 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Canadian Phthalates Regulations SOR/2016-188, Phthalates (DBP, BBP, DEHP, DnOP, DINP, DIDP) in Mouthable Vinyl Materials

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Vinyl material foreseeable be placed in the mouth

Specimen No.	5	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	1000
Conclusion		PASS	---	---	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 300 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

19 CFR 134.11, Country of Origin[#]

Test	Observation	Conclusion
Country of Origin	Present on packaging and can be read easily by consumer at the point of sale	PASS

Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin[#]

Section	Requirement	Conclusion
2	Country of Origin Markings	PASS

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Clear green plastic (AS)	Inner body (Hunter Green style)
2	Clear plastic	Inner body (Clear style); Outer body (all styles)
3	Clear red plastic (AS)	Inner body (Red style)
4	Clear blue plastic (AS)	Inner body (Aqua style)
5	Clear black plastic (AS)	Inner body (Smoke style)
6	Clear plastic (AS)	Inner body (Clear style)

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SAMPLE PHOTO:



-End Report-

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